PLEASE READ AND SAVE THESE INSTRUCTIONS

XPOWER[®] AIR COLUMN BLOWER OWNER'S MANUAL BR-18L



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Introduction

XPOWER Air Column Blower BR-18L is designed for advertising inflatable market and special event's décor uses.

Features:

- · Low power draw with air flow 160 CFM
- Super compact and lightweight motor design
- 10 ft. power cord length
- Easy cord wrap
- Durable and rugged housing with 1 year warranty
- Customizable color changing LED lights (BR-18L)
- Easy fasten Velcro loop lined border

Package Include:

- Blower unit (1)
- Remote Controller (1) for LED

Operation Instructions

XPOWER BR-18L Air Column Blower is used to inflate advertising pillar units. It is durable and easy to operate with an effective balance of static pressure and airflow.

The units are suitable for a variety of advertising applications with high intensity, internal pillar illumination.

- 1. XPOWER Air Column Blowers are shipped ready-to-use. Before plugging the unit into the power source, inspect completely for any shipping damage.
- 2. Snugly attach the inflatable dancer around the Velcro strap on the blower housing.
- 3. Carefully place the Air Dancer Blower unit on a stable, flat dry surface.
- 4. Plug power cord into an outlet.

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- 5. Turn on the switch to make sure unit operates normally.
- 6. Use the remote controller to light LED on if necessary .
- 7. Close supervision is necessary when the unit is used near children. Do not allow children to play with or around the unit.

Safety Instructions

WARNING: IMPORTANT SAFETY PRECAUTIONS! PLEASE READ COMPLETELY BEFORE USING PRODUCT!

When using electrical appliances, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and personal injury, including, but not limited to the following:

- 1. To prevent electric shock, do not operate the unit in standing water. Never plug in or unplug the unit with wet hands or while standing in water.
- 2. To avoid risk of injury, do not direct air flow at face or body.
- 3. Avoid sand, small rocks and other small objects from being sucked into the Blower.
- 4. To reduce the risk of fire or electric shock, do not use unit with any solid-state speed control device.
- 5. Do not operate any the with a damaged cord or plug. If the power cord is damaged, it must be replaced by the manufacturer or its service agent or a similarly qualified person in order to avoid a hazard.
- 6. Unplug the Blower from the power supply before servicing or cleaning.
- 7. This product is not a toy and should only be used for its intended purpose. To reduce the risk of injury, close supervision is necessary when the unit is used near children. Do not allow children to play with or around the unit.
- 8. Do not move or carry the Blower while unit is operating.

Maintenance Instructions

- 1. To keep the Blower clean, use a damp cloth to wipe the surface of the housing.
- 2. Never clean the Blower directly with water.
- 3. When not in use, unplug and store the Blower in a dry indoor place.
- 4. Always disconnect the blower from its power source before performing any maintenance or cleaning.

Troubleshooting

For any problems not listed below, call your local distributor or contact our Service Department.

Problem	Possible Cause	Solution	
Motor Not Running	a) Switch is OFF	Turn switch ON	
	b) Faulty switch/cord	Replace switch or cord	
	a) Check for obstruction entering	Remove obstruction	
Scraping Noise From Blower	through the intake or exhaust		
	b) Check for any pressure against	Remove any pressure	
	blower housing		
Weak Air Flow	a) Obstructed vents/inlets	Clean out vents/inlets	

Specifications

Model	BR-18L	
Volt / Frequency	/ Frequency 115 V, 60 Hz	
Power 1/7 HP		
Amp	0.92 Amps	
Weight (unit / package)	9.3 Lbs. / 12.3 Lbs.	
Speeds	One	
Size (H x W x D)	20.1 x 20.1 x 6.7 inch	
Cord Length	10 Ft.	
Overheating Protection	Thermally Protected	
Rated Airflow	160 CFM	
LED Lights w/ remote control	incl	
Housing	PP/Injection mold	

XPOWER Limited Warranty (USA)

XPOWER's Limited Warranty covers the unit (excludes POWER CORD) from defects in material and craftsmanship. The Warranty covers normal use for a term of one year from the original date of purchase including parts, labor, and one way shipping. Non-contiguous states must pay for roundtrip freight. A purchase receipt must be provided.

Important!

This warranty does not cover or apply to defects due directly or indirectly to misuse, abuse, disassembly, alteration, corrosive chemicals, improper voltage, fire, flood, negligence, accident, improperly or incorrectly performed maintenance or repair, or failure to perform necessary maintenance or repair, or if the use of this product is not in compliance with the instructions and specifications for its use

Service

For Warranty service and parts replacement (US users only), you must:

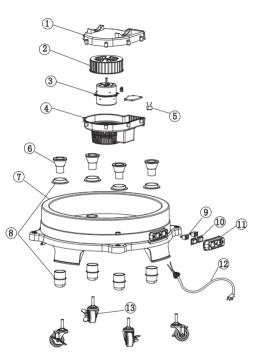
- A. Call 1-855-855-8868 for a RMA (Return-Merchandise-Authorization) number.
- B. Have original proof of purchase.
- C. Use the original undamaged packaging or an industrial certified packaging method.

End user will be responsible for shipping the unit (with RMA Number showing on the shipping label) to the XPOWER Service Department. XPOWER will inspect, assess and advise the repairs needed and the applicable cost, if any.

For users outside the US, please contact an XPOWER Distributor in your country or region for Warranty service and parts replacement.

Parts List

Item No.	Parts Name		
1	Upper cover		
2	Fan		
3	Motor		
4	Lower cover		
5	Capacitor		
6	LED		
7	Base		
8	LED light base assembly		
9	Switch		
10	Switch sleeve		
11	Switch case		
12	Power cord		
13	Wheels		



** Actual parts are not limited on this list, contact XPOWER for ordering parts.

Accessory

Remote Controller for LED



- 1. Increase LED brightness
- 2. Decrease LED brightness
- 3. OFF: turn off LED
- 4. ON: turn on LED
- 5. FLASH: fast flash setting
- 6. STROBE: slow flash setting
- 7. FADE: fast fade setting
- 8. SMOOTH: slow fade setting
- 9. LED colors keys

Use this remote controller to control the LEDs on the blower.

- •To display a specific color, press (select) a color key to display desired color.
- •With pre-programed setting, the LEDs automatically perform color changes with default setting. Use the function keys 5, 6, 7 and 8 to adjust LED color and performance.
- Use keys 1 & 2 to adjust LED brightness.

Warranty Registration (for US user only)

For your product warranty, please complete and mail / fax this form to XPOWER MANUFACTURE, INC. Address:668 S. 6th Ave., City of Industry, CA 91746, USA Tel: 626-285-3301 Fax: 626-285-3302 (For your convenience, register your product online at xpower.com)

Company Name / Contact Person / Title _		
Address	City	
State / Province	ZipCount	ry
Phone Fax	E-mail	
Model #	Serial #:	
Date of Purchase//	Purchased From	
Additional Comments / Suggestions		

From: _____

TO:

XPOWER MANUFACTURE, INC.

668 S. 6th Ave.,

City of Industry, CA 91746, USA

Tel: 626-285-3301, Fax: 626-285-3302

